raytheon

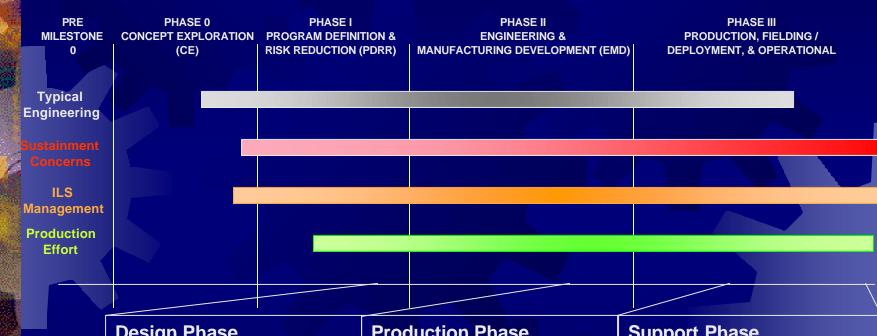
# A Life Cycle Systems Engineering (LCSE) Approach to Sustainment

Mark Canner
Manager, Sustainment Engineering
Raytheon Technical Services Company
Engineering & Production Support

### Tendencies

- Typical approach to sustainment is to wait for the emergence of problems
  - Reliability
  - Obsolescence
  - Training
- Not enough funds are available to develop or implement upgrades while mitigating sustainment issues
  - Insanity Performing a task the same way repeatedly and expecting a different result

### raytheon Sustainment Across the Life Cycle



### **Design Phase**

Life Cycle COTS / Parts Analysis (include Obsolescence) Technology Roadmap Planning Configuration Tracking Information Capture

#### **Production Phase**

Technology Monitoring & **Projections** (include Obsolescence) **Technology Roadmap Updates Configuration Tracking** Information Capture

#### **Support Phase**

**Technology Monitoring & Projections** (include Obsolescence) Technology Roadmap Updates Configuration tracking Health Assessments Enterprise perspective Information Integration Architecture Roadmap

raytheon

# Life Cycle Systems Engineering (LCSE)

- The process of designing, developing, and maintaining a required operational capability over the desired period of time at an affordable price
- Three basic elements of LCSE:
  - Capture early concept & development requirements
  - Life cycle focus influence designs and component selection
  - Field performance trending (health), repair part availability and forecasting

### Requirements Generation

- Mandatory Multi-component documentCJCSI 3170.01B
- Guideline for conduct of requirements & program reviews at each program milestone
- Life Cycle Requirements Document development
  - Capture sustainment requirements
    - Capstone Requirements Document (CRD)
    - Operational Requirements Document (ORD)
    - Define Key Performance Parameters (KPPs) for sustainment

### Sustainment Attributes

- Typical attributes used include
  - MTBF and A<sub>o</sub>
- Potential
  - Modularity
  - Openness
  - Commonality
  - Robustness
  - Redundancy

### Sustainment in the Definition Phase

- Previous attributes are all considered to give 2 new figures of merit for measuring designs
  - Mean Time Between System Upgrades (MTBU)
  - Non-intrusive Upgradeability (NU)

# Mean Time Between System Upgrades (MTBU)

- Considers modularity, commonality and openness
- Applies the expected life cycles of technologies involved
- Creates a figure of merit that varies with changes to system design
- Provides the Program Manager and Logistician with a concrete goal/measure of time between system upgrades

### **MTBU**

 $\overline{MTBU} = \{(tl_1 + tl_2 + tl_3...)/n\} *M*C*O, where$ 

- \* tl<sub>x</sub> is the technology life cycle of a particular technology
- n is the number of technologies
- M is the modularity factor; varies from .5 to 1.5
- C is the commonality factor; varies from .5 to 1.5
- O is the openness factor; varies from .5 to 1.5

### MTBU Uses

- Users specify an MTBU that gives designers their target for years between upgrades
- Designers use the MTBU to measure their design's upgrade life
- Program managers use real & predicted MTBU to plan system life & budget for upgrades

# Non-Intrusive Upgradeability (NU)

- The ability (ease) to incorporate added functionality into a system throughout its life without significant redesign
- Provides a measurement (value)
  - Identify as a sustainment KPP

### NU

- $\overline{NU} = \{(a1+a2+a3...)/n\} * R_o * R_e, \text{ where}$
- ax is the architecture number
- n is the number of architectures in the system
- R<sub>o</sub> is the robustness
- \*R<sub>e</sub> is the type of redundancy

### Designing in Sustainment

- Early maintenance concept decisions
  - Organics, Commercial, or PBL
  - Levels of Repair / Configuration Control
  - COTS usage versus latest technology
- Periodic sustainment evaluations
  - Component availability & forecasting
  - Supplier depth
- Focus beyond engineering unknown
  ... EMD
  - Concentrate on long-term sustainment
  - Mitigaté production & support risks beyond contractual requirements

- Health Monitoring and Assessment
- Technical Obsolescence Risk Monitoring
- Support Sourcing Depth Management
- Technology Insertion
- Technology Refresh
- Spares Pipeline Management

Anticipate and then rationally respond to change

raytheon

### Life Cycle Systems Engineering Process

Fleet and Production Factors

Reliability Availability Cost

Obsolescence Configurations

### Programmatic Mandates

Budget
Missions
COTS Mandates
Equipment Plans
Force Projections
Planned Upgrades

Program Planning Research & Analysis Risk Assessment & Problem Solving

**Solutions** 

## Technical and Support Alternatives

COTS

NDI

**New Concepts** 

New Technologies

Software

**Proven Solution Sets** 

### Benefits of LCSE

- Provides integrated approach to plan for & manage eventual aging of military systems
- Reduces TOC
- ✓ Is essential in Spiral & Evolution Development
- Maintains affordable superior combat capability
- Facilitates planning & executing upgrades when technically feasible & cost-effective
- Proactively responds to changes in technology within & without a system during its life-cycle
- Mitigates obsolescence problems caused by shortened technology life cycles of integrated commercial products